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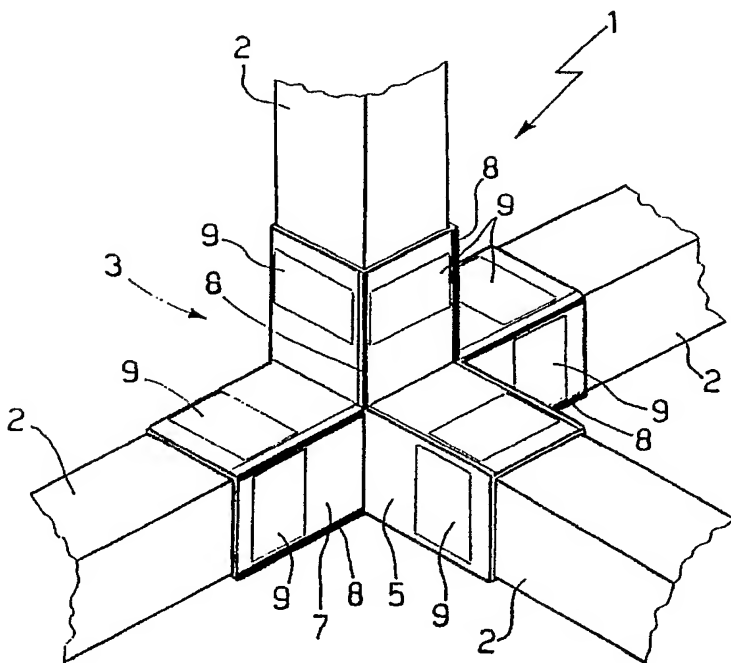
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(54) Title: A METAL FRAME MADE UP OF THE UNION OF A PLURALITY OF EXTRUDED ELEMENTS, AND METHOD  
FOR ITS FABRICATION



(57) Abstract: Described herein is a metal frame (1) made up of a plurality of linear bars (2), which have a constant cross section, are obtained by extrusion, and are joined to one another by means of welding at structural nodes defined by jointing bodies (3) provided with pockets (4) for housing the linear bars (2) themselves; each jointing body (3) is of a box type and is made up of the union of a respective load-bearing element (5), which is obtained by extrusion and has a given direction (6) of extrusion, with a pair of plane closing metal sheets (7), which are set perpendicular to the direction (6) of extrusion and are welded to the load-bearing element (5) on opposite sides of the load-bearing element (5) itself.



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